



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

269A3150-5-80901
Job Sheet 191301



Part No: 269A3150-5-80901

Job Qty: 2 pcs

Part Name: Adapter Lower Cap & T Pin Landing Gear



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/26/19

Job Tracking No:

Due Date: 3/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 269A3150-5-80901 Rev.4 IPP Rev. A 18.11.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	2 pcs	3/1/19		0.00	0.50	Large Fab - 1		C
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
110	QC 9	2 pcs	3/1/19		0.00	0.00	QC 9 - 10		DAS 24 9-89
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
120	QC 5	2 pcs	3/1/19		0.00	0.00	QC 9 - 9		DAS 24 9-89
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		



Container No: S159552



Part: 269A3150-5-80901

Job No: 191301

Serial No/Batch: S159552

Revision: 4

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/06/19

Plex 2/26/19 2:30 PM Dart.lajeunesse.marie

				QC 5 - 50	
				QC 5 - 30	
130 Outsource - 12 - Black Oxide	2 pcs	3/1/19		GRO002-VC	03/07/2019 PL
140 Packaging 2-1 - Receive - B4B	2 pcs	3/1/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	DP MAR 13 2019
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
150 QC 6	2 pcs	3/1/19	0.00 0.00	QC 6 - 42	
				QC 6 - 9	DAS
				QC 6 - 68	MAR 22 2019 68
				QC 6 - 61	9-89
151 Small Fab - 2 - B4B	2 pcs	3/1/19	0.00 0.20	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	MLL
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
152 QC 5	2 pcs	3/1/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	DAS
				QC 5 - 9	MAY 24 2019 40
				QC 5 - 50	9-89
				QC 5 - 30	
160 Packaging 3-1 - Stock - B4B	2 pcs	3/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	DAS 39 88
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	

				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
170 QC 21 - FG	2 pcs	3/1/19	0.00 0.00	QC 21 - FG - 21	DAG
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89

Part Op 100 - Weld as per DWG.
 Descriptions: 130 - -Issue P/O; _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required
 140 - Certificate of Conformity is required
 151 - Assemble as per drawing
 160 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

Part / Item	Component Name	Quantity	Operation	Container
269A3150-5-80901-1	Base	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	156855
269A3150-5-80901-2	Mount	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	156825
PNT-11	T-Pin	2 (1 ea)	151-Small Fab - 2 - B4B	5179124
PNT-11	T-Pin	2 (1 ea)	160-Packaging 3-1 - Stock - B4B	

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	269A3150-5-80901-1	2	0	0
	269A3150-5-80901-2	2	0	0
151-Small Fab - 2 - B4B	PNT-11	2	0	0
160-Packaging 3-1 - Stock - B4B	PNT-11	2	0	0

Specifications could not be found.

Plex 2/26/19 2:30 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: <u>191301</u> Part No. <u>269A3150-5-80901-3</u> <u>REV. 4</u>	DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐		
Date : _____	Sequence #: _____	QTY Affected : _____	MRB (QSI042) <u>WJ</u> <u>4/2/2019</u>	
Description Work Order Deviation		Disposition		Completed By
- ITEM -3 REPLACED BY MCN# 98021A446 T-PIN		- SCRAP ITEM -3 REID TOOL #PNT-11 - THIS DEVIATION IS ACCEPTABLE - THE FIT, FORM AND FUNCTION WILL BE AS ORINALLY INTENDED		Lead hand / Supervisor
				QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☒ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ ☒ Marks/Chatter Mislabeled ☐		FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		
Other/Details: _____ <u>HEM 710</u>		<u>191301</u>		

NEW w/o

old one Canceled YXX087



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Tel (613) 632-5200

PURCHASE ORDER

PO042831



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042831
PO Date: 3/7/19
Due Date: 3/14/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188152	RBEVR-L11-0010-002-B-7	Coupling Nut -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL- PRF-16173 Grade 3 Class 1 or MIL-c- 81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed - X2		3/14/19	2 pcs	0 pcs	2 pcs	\$1.93/pcs	\$3.86
MAR 13 2019 DP											
Line Item Note **Need parts back for March 14, 2019**											
2	189208	RBE350A93-3202-00-22	Bolt -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL- PRF-16173 Grade 3 Class 1 or MIL-c- 81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; DOM -Certificate of Conformity is required	Firmed - X6		3/14/19	6 pcs	0 pcs	6 pcs	\$1.91/pcs	\$11.46
MAR 13 2019 DP											

Plex 3/8/19 10:51 AM dart.Lussier.Patrick



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PURCHASE ORDER

PO042831



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item Note **Need parts back for March 14,2019**											
3	189207	RBE350A93-3202-00-21	Support -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL- PRF-16173 Grade 3 Class 1 or MIL-c- 81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; DOM -Certificate of Conformity is required	Firmed -		3/14/19	6 pcs	0 pcs	6 pcs	\$1.93/pcs	\$11.58
Line Item Note **Need parts back for March 14,2019**											
4	189204	RBE350A93-3202-00-20	Leg -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL- PRF-16173 Grade 3 Class 1 or MIL-c- 81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed -		3/14/19	18 pcs	0 pcs	18 pcs	\$1.90/pcs	\$34.20
Line Item Note **Need parts back for March 14,2019**											



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PURCHASE ORDER

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Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	191301	269A3150-5-80901	Adapter Lower Cap & T Pin Landing Gear -Issue P/O: _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	3/14/19	2 pcs	0 pcs	2 pcs	\$1.90/pcs	\$3.80
X2 MAR 13 2019 DP DAS 68 9-89											
Line Item Note **Need parts back for March 14, 2019**											
6	189501	RBE1X53-166-817-7	Weldment -Issue P/O: _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	3/14/19	8 pcs	0 pcs	8 pcs	\$1.90/pcs	\$15.20
DP X8 MAR 13 2019											
Line Item Note **Need parts back for March 14, 2019**											



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PURCHASE ORDER

PO042831



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	191694	RBT18546	Wrench for K-Flex Coupling -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; DOM -Certificate of Conformity is required	Firmed - XZ		3/14/19	2 pcs	0 pcs	2 pcs	\$1.90/pcs	\$3.80
MAR 13 2019 DP											

Line Item Note RUSH * RUSH * RUSH											
8	190261	RBW6510A00436W142D-3T-3	Sleeve -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; DOM -Certificate of Conformity is required	Firmed - XS		3/14/19	5 pcs	0 pcs	5 pcs	\$1.90/pcs	\$9.50
MAR 13 2019 DPZ											

Line Item Note **Need parts back for March 14, 2019**



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PURCHASE ORDER

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Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	190455	RBW6510A00436W142C-3T-11	Pin -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; DOM -Certificate of Conformity is required	Firmed	-	3/14/19	9 pcs	0 pcs	9 pcs	\$1.90/pcs	\$17.10
Line Item Note **Need parts back for March 14,2019**											
10	190262	RBW6510A00436W142D-3T-5	Socket -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed	-	3/14/19	5 pcs	0 pcs	5 pcs	\$1.90/pcs	\$9.50
Line Item Note **Need parts back for March 14,2019**											
Grand Total:										\$120.00	



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PURCHASE ORDER PO042831



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/8/19 10:51 AM dart.Lussier.Patrick



Certificat de Conformité / Certificate of Compliance

(017481-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

017481 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
12-Mar-2019		SPARTAKOS BOUNTOURIS		PO042831				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBEVR-L11-0010-002-B-7 Rev.	RBEVR-L11-0010-002-B-7 01-OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	BLACK-OXIDE CH	2	2	0	0	0
2	RBE350A93-3202-00-22 Rev.	RBE350A93-3202-00-22 01-OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	6	6	0	0	0
3	RBE350A93-3202-00-21 Rev.	RBE350A93-3202-00-21 01-OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	6	6	0	0	0
4	RBE350A93-3202-00-20 Rev.	RBE350A93-3202-00-20 01-OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	18	18	0	0	0
5	269A3150-5-80901 Rev.	269A3150-5-80901 01-OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	2	2	0	0	0
7	RBT18546 Rev.	RBT18546 01-OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	2	2	0	0	0
8	RBW6510A00436W142D-3T-3 Rev.	RBW6510A00436W142D-3T-3 01-OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	5	5	0	0	0
9	RBW6510A00436W142C-3T-11 Rev.	RBW6510A00436W142C-3T-11 01-OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	10	10	0	0	0
10	RBW6510A00436W142D-3T-5 Rev.	RBW6510A00436W142D-3T-5 01-OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	5	5	0	0	0

DAS
68
9-89



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 www.groupaltech.com

Certificat de Conformité / Certificate of Compliance

(017481-1)

Bon de Livraison / Packing Slip

017481 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
12-Mar-2019		SPARTAKOS BOUNTOURIS		PO042831				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Quantités / Quantities				
				Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

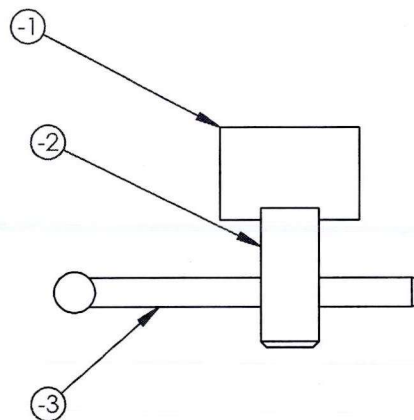
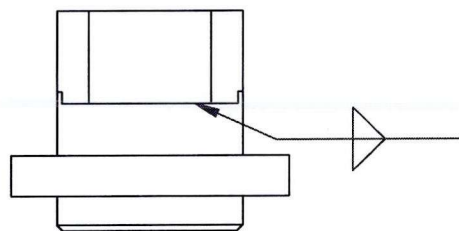
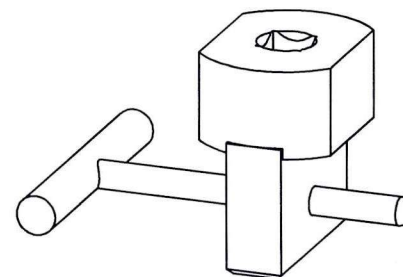
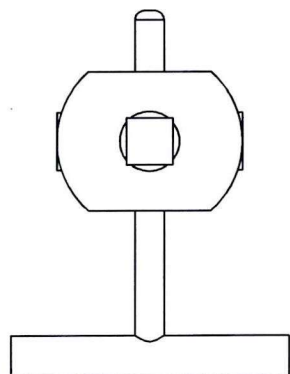
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	MILL FLATS ON ROUND SIDES.	1/5/05		
2	REMOVE PARALLEL TOL & ADDED CHAMFER.	4/28/06		
3	REDUCED-1 HEIGHT FROM 1.25. & GROVE DEPTH FROM .25, ALSO REDUCED -2 HEIGHT FROM 1.75. & LENGTH FROM 2.25.	4/28/06		
3A	UPDATED TITLEBLOCK & REVISION BLOCK. ADDED ENGRAVE NOTE.	4/28/06		
4	CH'D SHEETS FROM RB TO DART. -1 CH'D DIMENSION WAS .500 BROACHED THRU IS .503-.508. CH'D DIMENSION WAS Ø2.000 IS [Ø2.000]. -2 CH'D DIMENSION WAS .063X45° ALL TOP EDGES IS .06X45°.	7/22/14	DJN	RJC



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	1018	Ø2 X 1-1/8	2
			-2	1	MOUNT	1018	5/8 X 1-1/2 X 2-1/8	3
			-3	1	ALIGNMENT T-PIN	STEEL	REID TOOL #PNT-11	1

DART AEROSPACE	
TITLE TORQUE WRENCH ADAPTER	
DWG NO. 269A3150-5-80901	REV 4
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: NELSON
APPROVED <i>D. Weil</i>	HEAT TREAT BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45°	SPEC USED ON MODEL 269
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 7/22/2014
SHEET 1 OF 3	